

Turn press ON

Set timer for 15 seconds or more



Press Print Switches to lower heater



While heater is lowered, disconnect air supply line from air filter



Turn press OFF



CAUTION: Detach power cord before proceeding



Unscrew 4x #10-24 x 5/8" Screws with Plastic Finishing Washers using #2 Philips Screwdriver

NOTE: Do not over-tighten screws as Plastic Finishing Washers may break

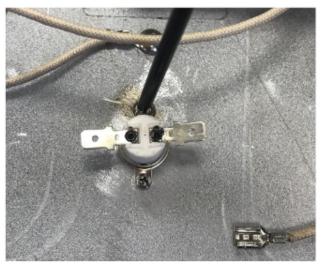
Lift up Heater Cover and Mineral Wool Insulation to gain access to Temperature Probe



Cut the shrink tubing off the wire ends.



Remove the wires from the Selco.

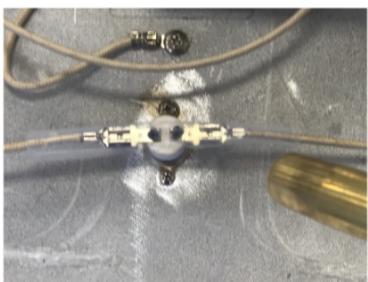


Unscrew the Selco From the Heater and remove the Selco that is no longer heating.

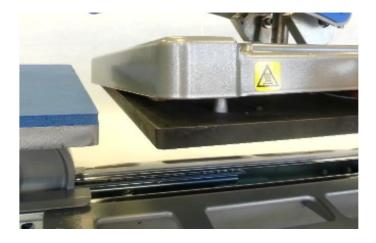
Then Replace the Selco with the new part and attach it to the heater.



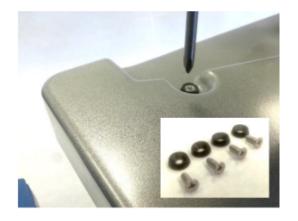
Reattach the heater wire ends making sure to install the included heat shrink tubes.



Using a heat gun or torch shrink the clear plastic heat shrink tubing around the connectors.



Lower the mineral wool insulation and the heater cover.



Replace 4x #10-24 x 5/8" Screws with Plastic Finishing Washers using #2 Phillips Screwdriver.

Note: Do not over-tighten screws as Plastic Finishing Washers may break.



Plug in press and turn ON to verify proper operation